



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	840	2285	CYLINDER BLOCK ASSEMBLY	1,1,1,1		
2	19	34270	PLUG, EXPANSION-CYLINDER	3,3,3,3		
2	19	34271	PLUG, EXPANSION-CYLINDER	1,1,1,1		
3	19	34488	PLUG, EXPANSION-CAMSHAFT	1,1,1,1		
4	19	34487	PLUG, PIPE-CYLINDER BLOCK	1,1,1,1		
5	22	36382	PLUG, WATER DRAIN-CYLINDER	1,1,1,1		
6	23	35168	BEARING, DISTRIBUTOR PILO	1,1,1,1		
7	734	2289	PISTON AND PISTON PIN ASSE	6,6,6,6		
7	734	2290	PISTON AND PISTON PIN ASSE	AR,AR	USE STANDARD PISTON RING	
7	734	2417	PISTON AND PISTON PIN ASSE	AR,AR	USE STANDARD PISTON RING	
7	734	2273	PISTON AND PISTON PIN ASSE	AR,AR		
8	39	34560	RING, PISTON - 6 SETS (STAND	1,1,1,1		
8	39	34461	RING, PISTON - 6 SETS (.020 O.	AR,AR		
9	23	34457	BEARING SET (4 PAIR), CAMSH	1,1,1,1		
10	23	34463	BEARING SET (5 PAIR), CRANK	2,2,2,2	6 CYLINDER HAS 7 MAIN BEARI	
10	23	34494	BEARING SET (5 PAIR), CRANKS	2,2,2,2	6 CYLINDER HAS 7 MAIN BEARI	
10	23	34495	BEARING SET (5 PAIR), CRANK	2,2,2,2	6 CYLINDER HAS 7 MAIN BEARI	
10	23	34496	BEARING SET (5 PAIR), CRANK	2,2,2,2	6 CYLINDER HAS 7 MAIN BEARI	
10	23	34497	BEARING SET (5 PAIR), CRANK	2,2,2,2	6 CYLINDER HAS 7 MAIN BEARI	
11		34498	CAP, REAR- CRANKSHAFT BEA	1,1,1,1		
12.C		34507	TERMEDIATE AND FRONT-CRAN	6,6,6,6		
12.C	15	34533	SHIM UNIT, BEARING CAP- FRC	AR,AR		
12.C	15	34534	SHIM UNIT, BEARING CAP - REA	AR,AR		
13	10	34499	BOLT, CRANKSHAFT BEARING	14,14,1		
14	26	34462	OIL SEAL UNIT, CRANKSHAFT	1,1,1,1		
15	220	2282	FLYWHEEL, CRANKSHAFT	1,1,1,1		
16	16	32808	STUD, FLYUWHEEL TO ENGINE	6,6,6,6		
17		32492A 2	ENGINE COUPLING ASSEMBLY	1,1,1,1		
18	12	34567	WASHER, FLYWHEEL STUD	6,6,6,6		
19	11	33962	NUT, FLYWHEEL STUD	6,6,6,6		
20	613	2277	CONNECTING ROD AND CAP AS	6,6,6,6		
21	10	34473	BOLT, CONNECTING ROD BEA	12,12,1		
22	11	34474	NUT, CONNECTING ROD CAP E	12,12,1		
23	23	34454	BEARING SET (4PAIR), CONNEC	2,2,2,2	-ORDER 2 SETS FOR 6 CYLINDE	
23	23	34475	BEARING (PAIR), CONNECTING F	AR,AR		
23	23	34476	BEARING (PAIR), CONNECTING F	AR,AR		
23	23	34477	BEARING (PAIR), CONNECTING	AR,AR		
23	23	34478	BEARING (PAIR), CONNECTING	AR,AR		
24	430	2288	CAMSHAFT	1,1,1,1		
25		34282	LIFTER, VALVE-TAPPET	12,12,1		
26		22269	WATER PUMP ASSEMBLY (SPEC	1,1,1,1		